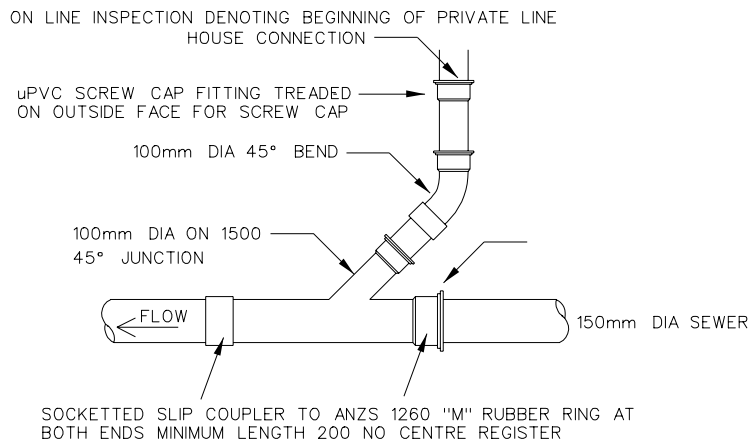


45° BEND (SQUARE JUNCTION NOT TO BE USED AT BRANCH LINE GRADIENTS LESS THAN 45°).

RAMPED RISERS

UPVC PIPES



BRANCH CONNECTION

STANDARD DETAIL:

RAMPED RISERS

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DATE: June 2005

NOT TO SCALE



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SHEET NO:

REV:

18000

5.5

26 February 2009